

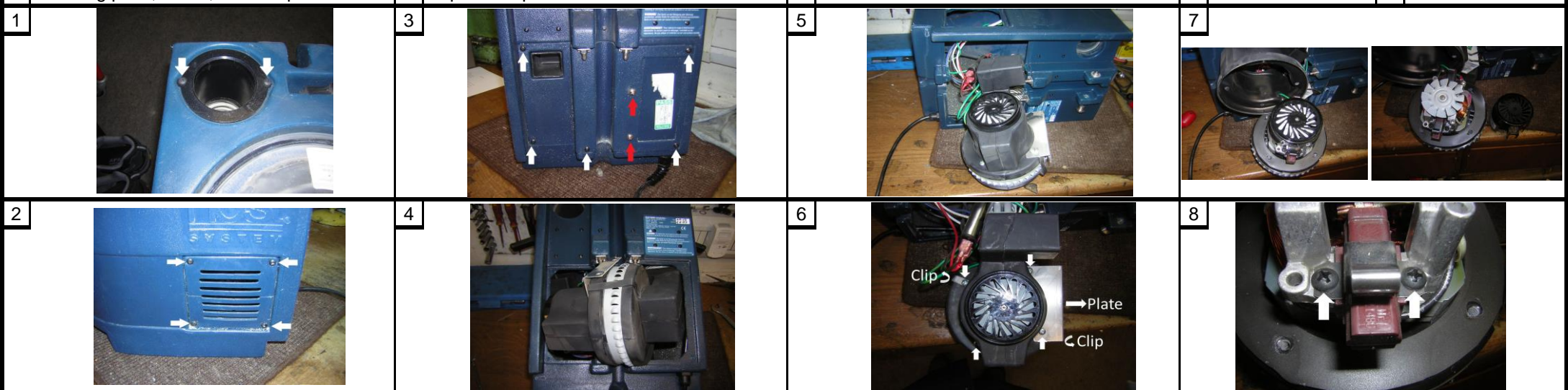
Job Element Sheet

Mgr.	Eng.	Eng.	Eng.
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Element or Process Name	PPE (delete as applicable)				First issue date	
	1	Gloves	4	Safety shoes	7	14/07/2014
T-71 Freestyle service - Vac Pod Unit	2	Goggles	5	Overalls	8	Revision
	3	Ear defenders	6	Mask	9	06/03/2015
						03/05/2016

#	Major step	#	Major step	#	Major step	Part Numbers		
1	Remove filter housing and filters		P/N-5, from motor assembly (pic 6)	12	Ensure all areas of machine are clean	1	M30145	11
2	Remove bagless recovery hopper	7	Remove plastic shroud from top of motor		and debris free when reassembling	2	M7053B	12
3	Remove screws from top inlet P/N-1 and side vent screws P/N-1 (pic 1&2)	8	Remove fan cover (pic7)	13	Test vac	3	M30216	13
4	Remove back vent (pic 3) P/N's-1&2	9	Remove carbon brush assembly x 2, P/N-6 (pic 8)	14	Test filter warning light by running vac and using palm of hand, slowly cover top inlet. Warning light should light at around 90% coverage.	4	M30016	14
5	Carefully pull out motor from back of pod, for access, leaving all wires connected (pic 4&5)	10	Using appropriate PPE (see list) blow out motor using high pressure air line to remove carbon dust and debris	15	Blow out and replace filters, filter housing and bagless hopper.	5	M30171	15
6	Whilst insitu remove 4 screws, P/N-3, Securing plate, P/N-4, and 2 clips	11	Replace all parts in reverse order.	16	Clean and test machine	6	12-LB-05 (pair)	16
						7		17
						8		18
						9		19
						10		20



>>>>> Ensure all work is carried out and/or checked by a qualified engineer <<<<<<