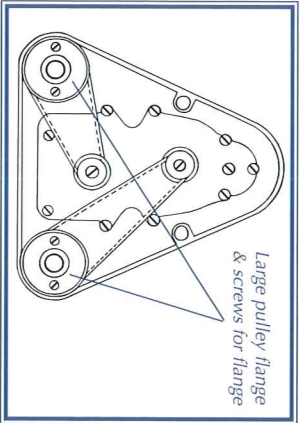


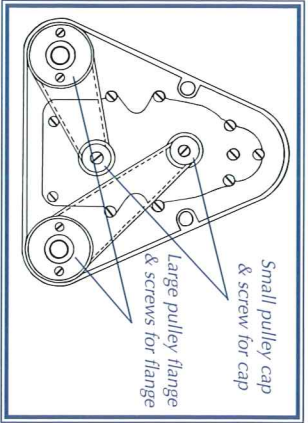
2. Remove gear case cover by removing the 6 screws.
3. Remove 2 screws on the large pulley and lift off pulley flange.
4. Cut damaged belt with scissors and remove it.
5. Put new belt on small pulley first and work it on the large pulley by turning the nylon brushes.
6. Replace pulley flange, screws, gear case cover and skirt.



Replace belts as shown.

### Replacing Broken Belts-Freestyle

1. Disconnect Freestyle from power. Remove the skirt.
2. Remove gear case cover by removing the 5 screws.
3. Remove screw in center of small pulley and slide out pulley cap.



Replace belts as shown.

4. Remove two screws on large pulley and lift off flange.
5. Cut damaged belt with scissors and remove it.
6. Put new belt on small pulley first and work it on the large pulley by turning the nylon brushes.
7. Replace pulley cap, flange and screws.

## Machine Assembly

### The Liberator

Unload the Liberator from the caddy. There are three methods to unload the Liberator:

- 1a. Lock the handle toward the front of the Liberator. Unlock the locking bolts on the front of the caddy.

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